

Technical Data Sheet

Pro-fax 7624



Polypropylene, Impact Copolymer

Product Description

Pro-fax 7624 impact polypropylene copolymer is available in pellet form. This resin is typically used in extrusion applications and offers a very good stiffness/impact balance as well as an excellent resistance to aging at elevated temperatures in both wet and dry environments.

Application	Appliances; Automotive Parts; Interior Automotive Applications; Specialty Film; Underhood
Market	Automotive; Flexible Packaging
Processing Method	Blown Film; Sheet and Profile Extrusion; Tubing
Attribute	Good Dimensional Stability; Good Heat Aging Resistance; Low Temperature Impact Resistance

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	1.4	g/10 min	1.4	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	175000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1210	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4100	psi			ASTM D638
(50 mm/min)			28	MPa	ASTM D638
Tensile Elongation at Yield	11	%	11	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	2.7	ft-lb/in			ASTM D256
(23 °C, Method A)			144	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	180	°F			ASTM D648
(0.45 MPa, Unannealed)			82	°C	ASTM D648